

Monday, 4/23/2007 1:52:52 PM
User: Kim Johnston

Process Sheet

SPLIT-2

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 31998 - 2
Estimate Number : 12712
P.O. Number : N/A
This Issue : 4/23/2007 S.O. No. : N/A
Prsht Rev. : NC
First Issue : N/A Type : SMALL/MED FAB
Previous Run : 31937
Drawing Name : WEARPAD
Part Number : D35371
Drawing Number : D3537 UNDER REVIEW
Project Number : N/A
Drawing Revision : B PH 07.04.26
Material : N/A
Due Date : 4/30/2007 Qty: 100 Um: Each
Written By :
Checked & Approved By :
Comment : Est Rev: A New Issue 07-02-14 JLM

Additional Product

Job Number:

Seq. #:

Machine Or Operation:

Description:

1.0

M304S16GA

304/316 .063 Sheet

Comment: Qty.: 0.0788 sf(s)/Unit Total: 7.8750 sf(s)

M304S16GA .063" 304 SS SHEET

Batch: M101873 X

ml 07.04.26

2.0

WATER JET

FLOW WATER JET

Comment: FLOW WATER JET

1-Cut as per Dwg D3537

Dwg Rev: B

Prog Rev: B

ml 07.04.27

2-Deburr if necessary

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK

Comment: SECOND CHECK

5.0

BRAKE NC

NC BRAKE

Comment: NC BRAKE

1-Form as per Dwg D3537 on CNC brake using Jigs DT 8261 and DT 8326.


2-Identify as D3537-1

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Job Number: 31998 Part Number: D35371

Job Number: 



Seq. #: Machine Or Operation: Description :

6.0 LARGE FAB 1 LARGE FABRICATION RESOURCE 1
 



Comment: LARGE FABRICATION RESOURCE 1
Qty Description Batch
A/R 2059B Hardcoat M102956 *FL 07 05 11*
1-Weld as per Dwg D3537 using Jig DT 8210
2-Remove any weld that penetrated through Wearpad if necessary

7.0 QC9 VISUAL WELDING INSPECTION
 

Comment: VISUAL WELDING INSPECTION *07/05/14* (63)

8.0 QC5 INSPECT WORK TO CURRENT STEP
 

Comment: INSPECT WORK TO CURRENT STEP *07/05/14* (63)

9.0 POWDER COATING POWDER COATING
 



Comment: POWDER COATING
Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3 *07 04-05-14* (63)

10.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION
 

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION *M.F. 07/05/14* (63)

11.0 PACKAGING 1 PACKAGING RESOURCE #1
 

Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: *F.P.R.* *04-05-14* (63)

12.0 QC21 FINAL INSPECTION/W/O RELEASE
 

Comment: FINAL INSPECTION/W/O RELEASE *07/05/14* (63)

Job Completion 

U 07/05/15

